

# **EP-M260**

High Efficiency & Scale Production Metal Powder Bed Fusion



### **EP-M260**

The EP-M260 is an industrial metal 3D printer that uses advanced metal powder bed fusion (MPBF) technology. It is capable of easily and quickly converting CAD data into high-performance, complex struc-ture metal parts. The 3D printer is an ideal choice for medium sized parts and small batch production.



#### **CONSISTENT PERFORMANCE**

- · Innovative gas flow management and optimized filter system ensure a stable building environment.
- · Outstanding sealing capability optimizes oxygen content.
- · Precise laser beam quality control.



#### HIGH PRODUCTIVITY

- · Dual-Laser system equipped with build volume of 266x266x390mm<sup>3</sup>.
- · Non-stop operation during filter change.
- Optimized recoating strategy shortens coating time .





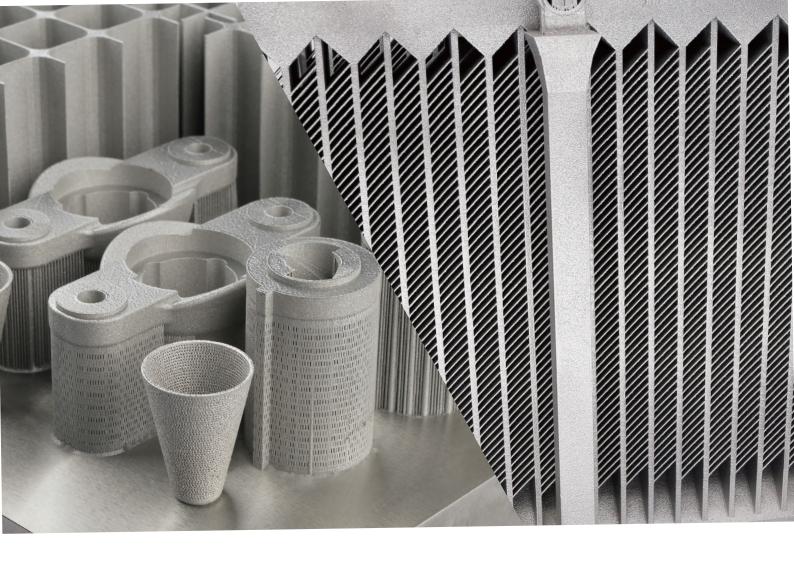


- · Convenient powder recycling systems and glove box structure minimize powder contact.
- · Intelligent software ensures less human intervention.
- $\cdot$  Real-time monitoring of the production environment and building process.
- · Double locking from mechanical lock to improve safety.
- · Alarming when the access door is open abnormally, to ensure the safety of use.



#### **CONTINUE OF THE PROPERTY OF T**

- · Quantitative powder feeding and coating ensure less powder waste.
- $\cdot \ \ Advanced \ filtration \ system \ significant \ increases \ filter \ lifetime.$
- · Low inert gas consumption during purging and operation.









## EP-M260 PARAMETER

Machine Model	EP-M260
Build Chamber (XxYxZ)	266x266x390mm <sup>3</sup>
Optical System	Fiber Laser, 500W/1000W (single or dual-laser optional)
Spot Size	70~100μm
Max Scan Speed	8m/s
Building Speed (1)	Single laser: 15~35cm³/h Dual laser: 25~55cm³/h
Layer Thickness	20-120μm
Material	Titanium Alloy, Aluminium Alloy, Nickel Alloy, Maraging Steel, Stainless Steel, Cobalt Chrome, Copper Alloy, etc.
Power Supply	380V, 10KW, 24A, 50/60Hz (Dual laser: 12KW, 30A)
Gas Supply	Ar/N <sub>2</sub>
Oxygen Content	≤100 ppm
Dimension (WxDxH)	2800x1300x2410mm <sup>3</sup>
Weight	2300kg
Software	EP Control, EPHatch
Input Data Format	STL or other Convertible File

(1) Building speed depends on the process parameter, material and laser etc.

Distribuído por:



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<sup>\*</sup>EPLUS 3D reserves the right to explain any alteration of the specifications and pictures.